



AMENDMENTS TO THE CLAIMS

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1. (currently amended) A method of molding comprising
 - (a) forming a decorative substrate into a three-dimensional shape,
 - (b) placing said formed substrate into a mold, and
 - (c) injection molding a resin into a the mold cavity space behind the formed substrate, wherein said decorative substrate comprising comprises a substantially transparent cycloaliphatic polyester resin and an impact modifier.
2. (currently amended) A method of molding according to claims 2 1 where said shape formed substrate and said injection molded resin form a single molded part.
3. (original) A method of claim 2 where the cycloaliphatic polyester consists essentially of cycloaliphatic diacid and cycloaliphatic diol units.
4. (original) A method of claim 2 where said substrate consists essentially of cycloaliphatic polyester which consists essentially of polycyclohexane dimethanol cyclohexane dicarboxylate (PCCD).
5. (currently amended) A method of claim 2 wherein the decorative substrate ~~optionally comprises a polycarbonate resin in an amount of up to about 0~~ to about 80 percent by weight of a polycarbonate resin.
6. (currently amended) A method of claim 2 wherein the decorative substrate ~~optionally comprises a polycarbonate resin in an amount of up to about 0~~ to about 40 percent by weight of a polycarbonate resin.

7. (currently amended) A method of claim 2-5 wherein said ~~polycarbonate~~ ~~polycarbonate~~ resin comprises primarily of the following structural units: bisphenol A, spiro biindane bisphenol, an aryl substituted bisphenol, a cycloaliphatic bisphenol or mixtures thereof.

8. (currently amended) A method of claim 7 wherein said decorative substrate comprises a sheet or a film having a thickness of less than about 12mm.

9. (currently amended) A method of claim 7 wherein said decorative substrate ~~said~~ ~~decorative~~ comprises a sheet or a film having a thickness from about 100 to about 1000 micron.

10. (currently amended) A method of claim 7 where the polycarbonate is ~~BPA-PC~~ ~~bisphenol A polycarbonate~~ and the cycloaliphatic polyester is ~~PCCD~~ polycyclohexane dimethanol cyclohexane dicarboxylate .

11. (currently amended) A method of claim 7 where the polycarbonate is a blend ~~has~~ having a % transmittance of greater than or equal to 75%.

12. (currently amended) A method of claim 7 where the polycarbonate is a blend ~~has~~ having a glass transition temperature of from about 90 to 150°C.

13. (original) A method of claim 7 wherein the decorative substrate comprises more than about 70 percent by weight cycloaliphatic polyester.

14. (currently amended) A method of claim 3 wherein said decorative substrate comprises less than ~~up to~~ 20% by weight of ~~and~~ the impact modifier.

15. (original) A method of claim 14 wherein said impact modifier is substantially transparent.

16. (original) A method of claim 15 comprising less than about 15 percent transparent impact modifier.

17. (original) A method of claim 16 wherein said transparent impact modifier has a refractive index (RI) between 1.51 and 1.58.

18. (original) A method of claim 17 wherein said impact modifier comprises a acrylonitrile-butadiene-styrene.

19. (canceled).

20. (currently amended) A method of forming a decorative article comprising forming a base adjacent a substrate having a decorative area and transferring a portion of said decorative area to said base, wherein said substrate comprises a substantially transparent cycloaliphatic polyester resin and an impact modifier.

21. (original) A method of forming a decorative article according to claim 20 wherein said base is injected against said substrate.

22. (currently amended) A method of forming a decorative article according to claim 21 further comprising the step of removing wherein said substrate is removed from said base after transfer of the portion of said decorative area.

23. (currently amended) A method of forming a decorative article according to claim 22 wherein ~~said substrate includes~~ said decorative portion comprises a decorative surface and at least a portion of said decorative surface is transferred to said base.

24. (currently amended) A method of forming a decorative article according to claim 23 wherein said transfer of said decorative surface ~~is~~ occurs during said forming.

25. (canceled)

26. (currently amended) A method of forming a decorative article according to claim 25-20 wherein the cycloaliphatic polyester is ~~comprised of~~ comprises cycloaliphatic diacid and cycloaliphatic diol units.

27. (original) A method of forming a decorative article according to claim 26 wherein the cycloaliphatic polyester is polycyclohexane dimethanol cyclohexane dicarboxylate (PCCD).

28. (currently amended) A method of forming a decorative article according to claim 26 wherein the ~~injection molded~~ polymeric base comprises a polycarbonate resin.